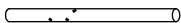
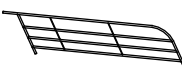
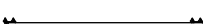
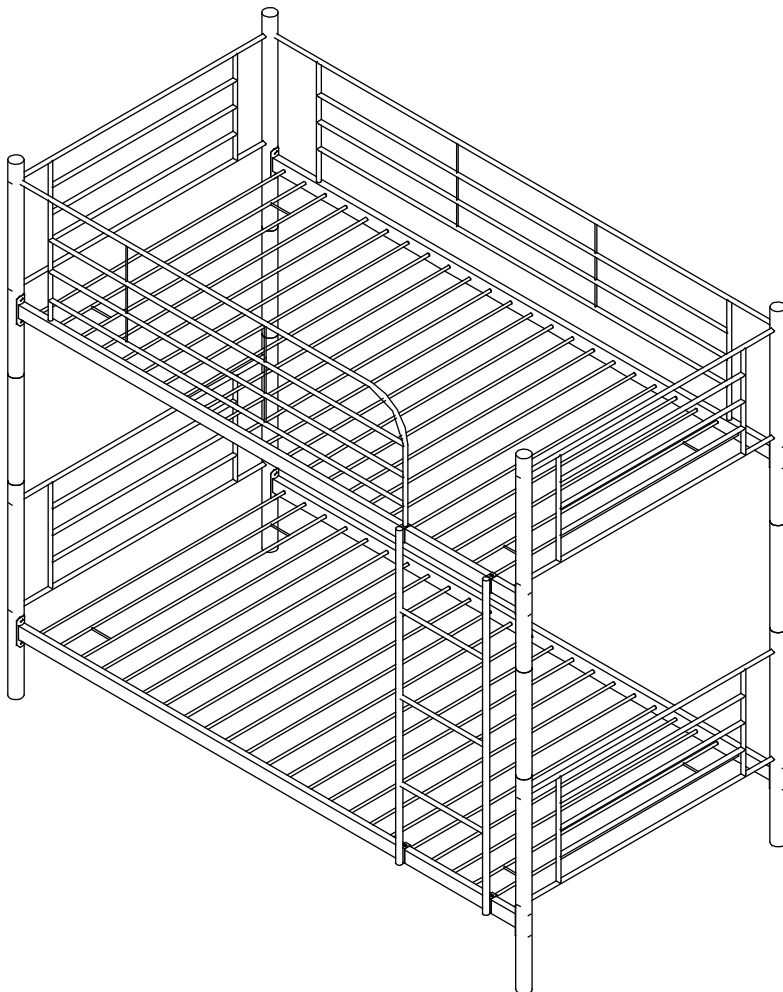
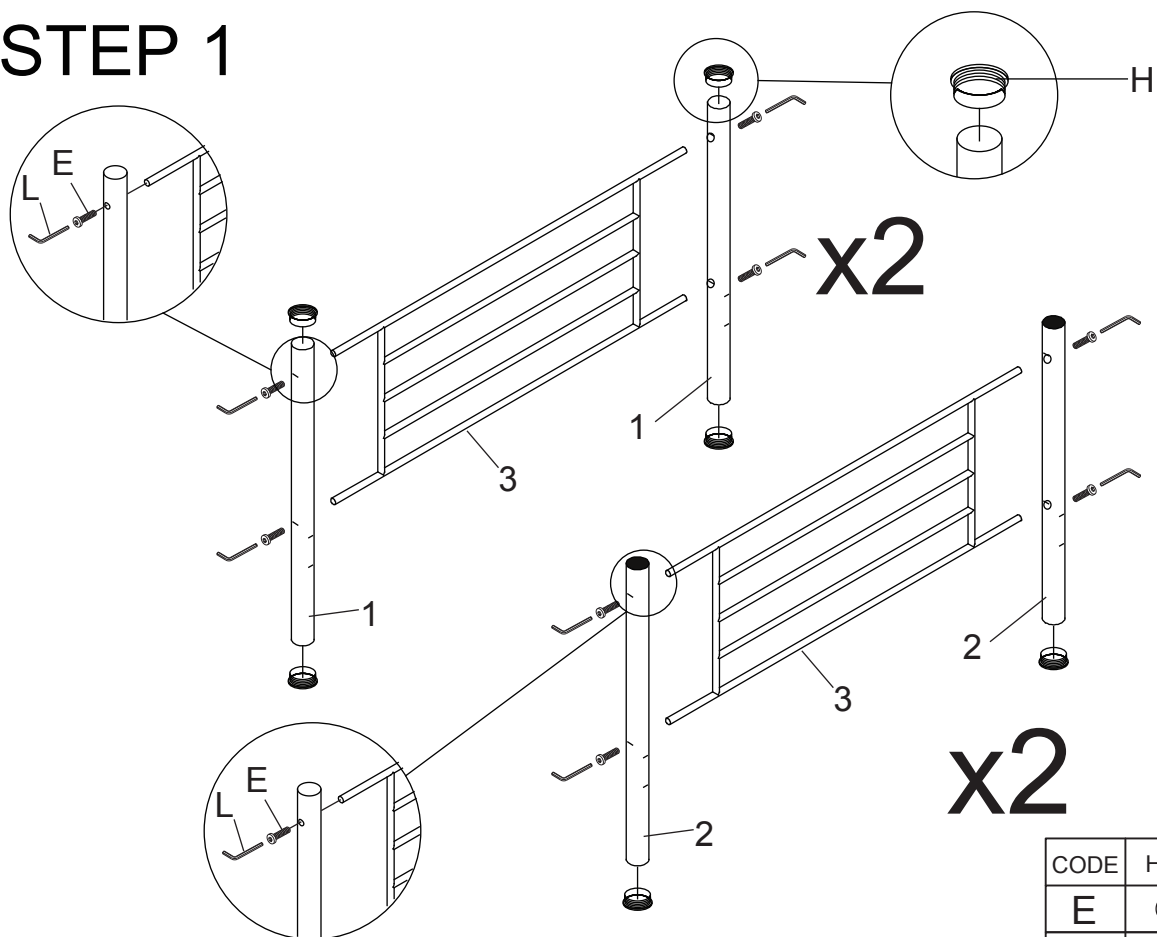


1		4	9		2
2		4	10		1
3		4	11		1
4		4	12		3
5		2			
6		4			
7		40			
8		4			

A		M8X65mm	x8	J			x12
B		M6X70mm	x7	K		M6	x3
C		M6X35mm	x6	L		5# / 4#	x2
D		M6X45mm	x3	M		M8X45mm	x8
E		M6X16mm	x36				
F		M8	x8				
G		M8	x16				
H			x12				
I			x4				

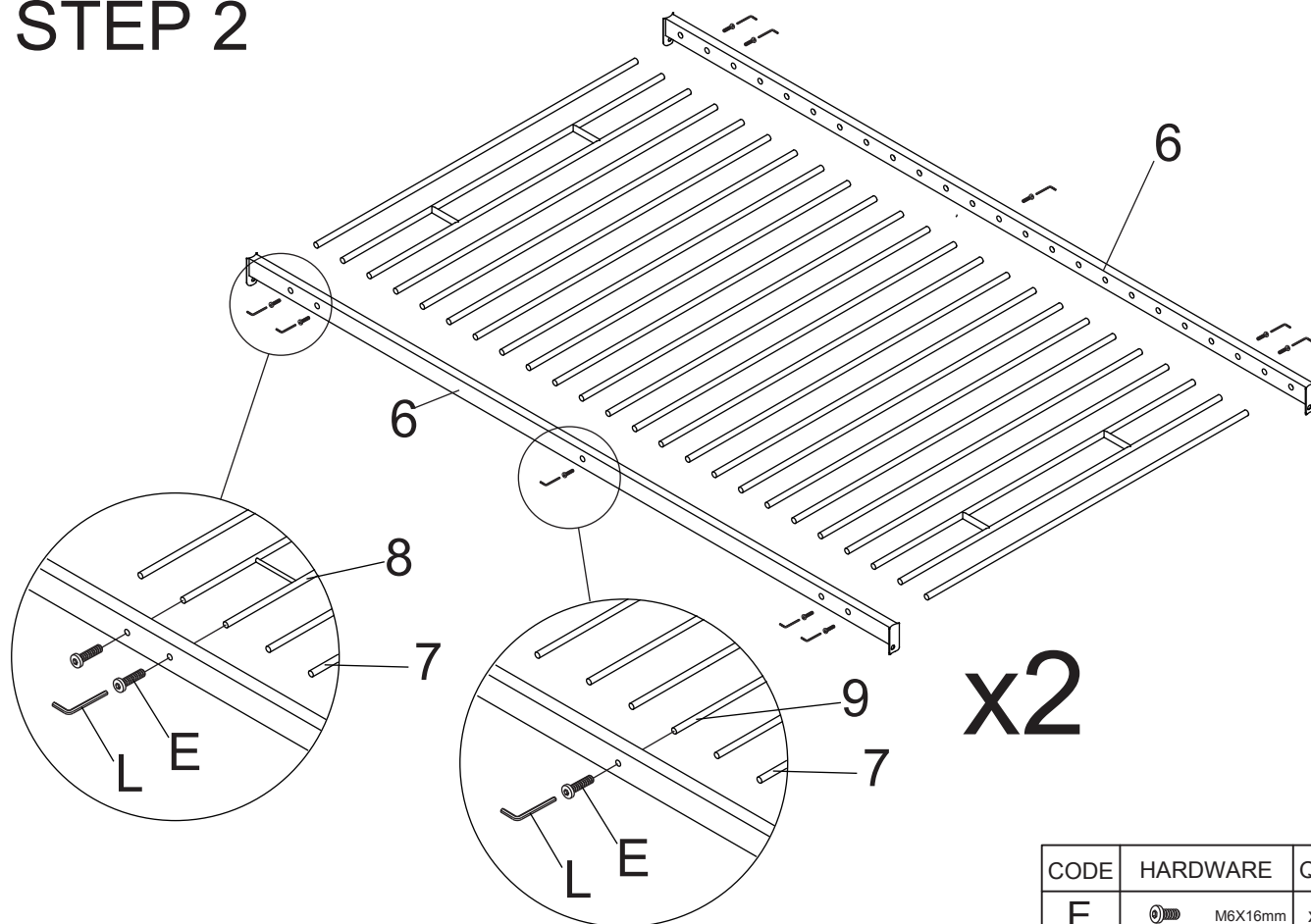


STEP 1



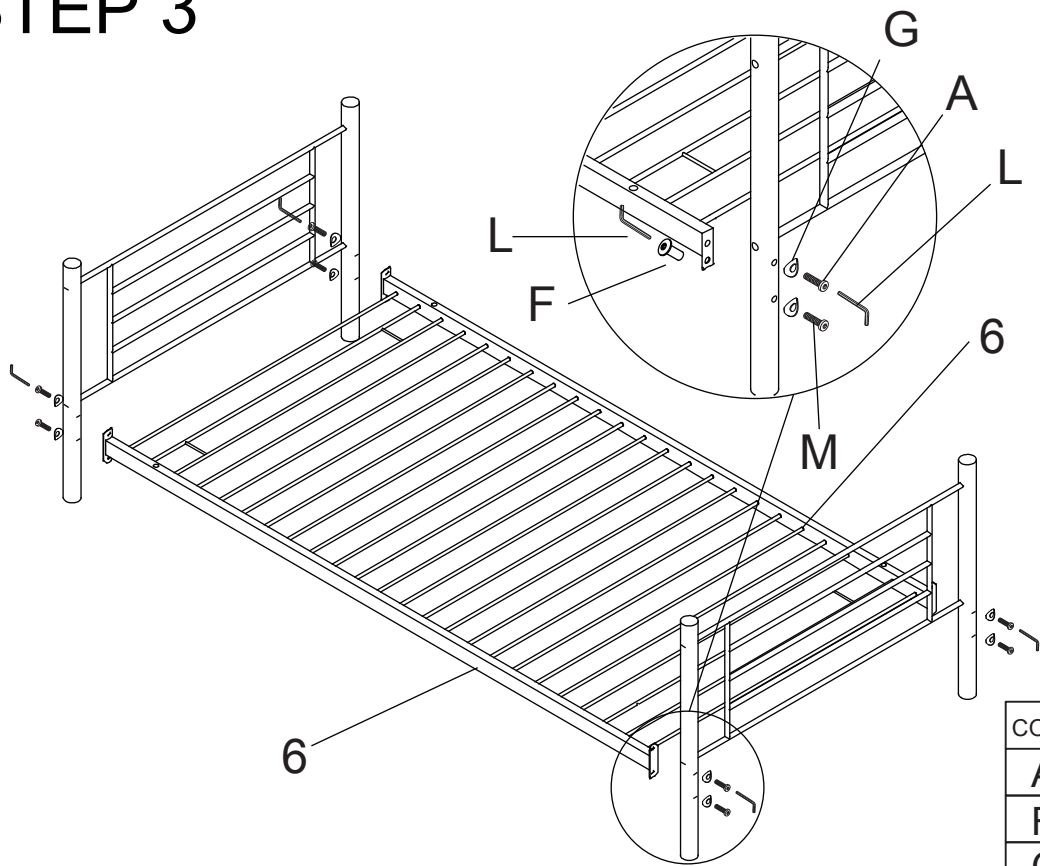
CODE	HARDWARE	QTY
E	M6X16mm	x16
H		x12

STEP 2

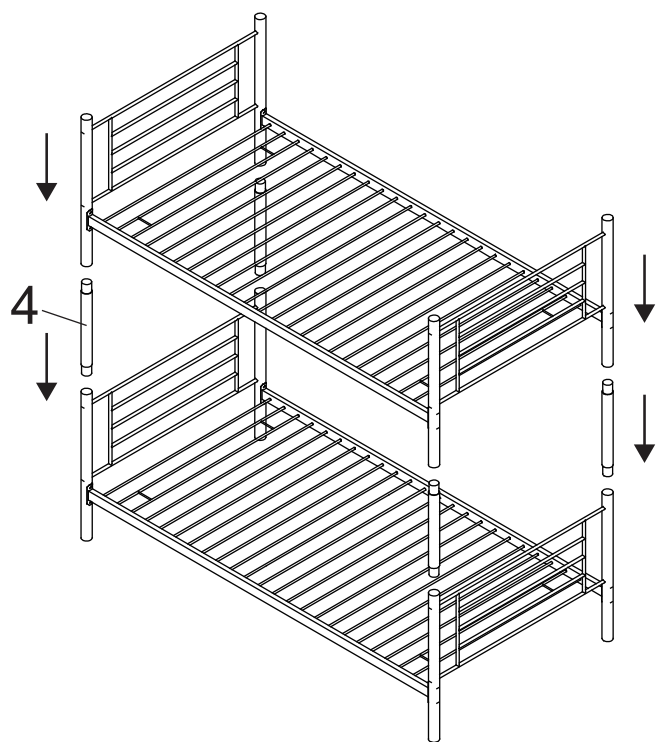


CODE	HARDWARE	QTY
E	M6X16mm	x20

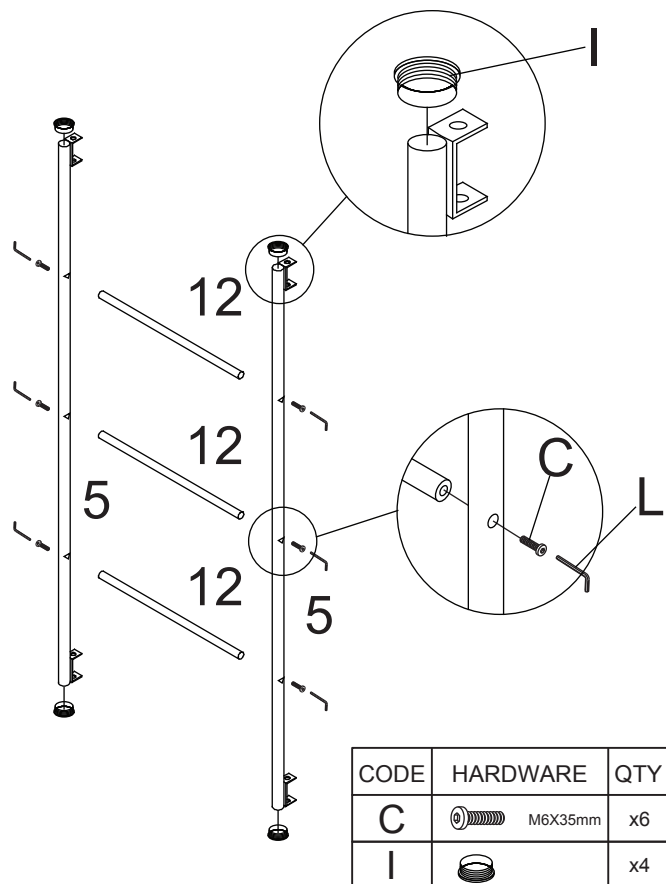
STEP 3



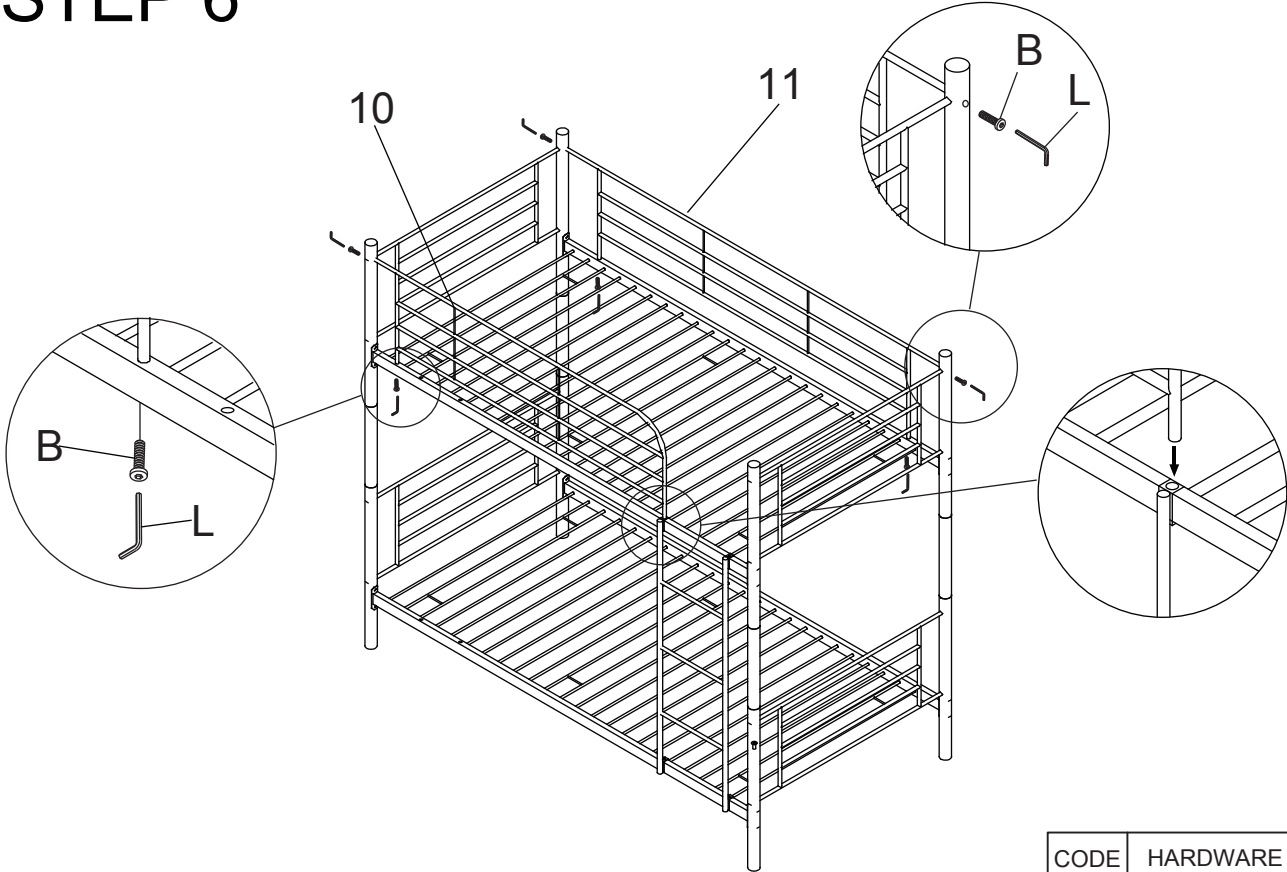
STEP 4



STEP 5

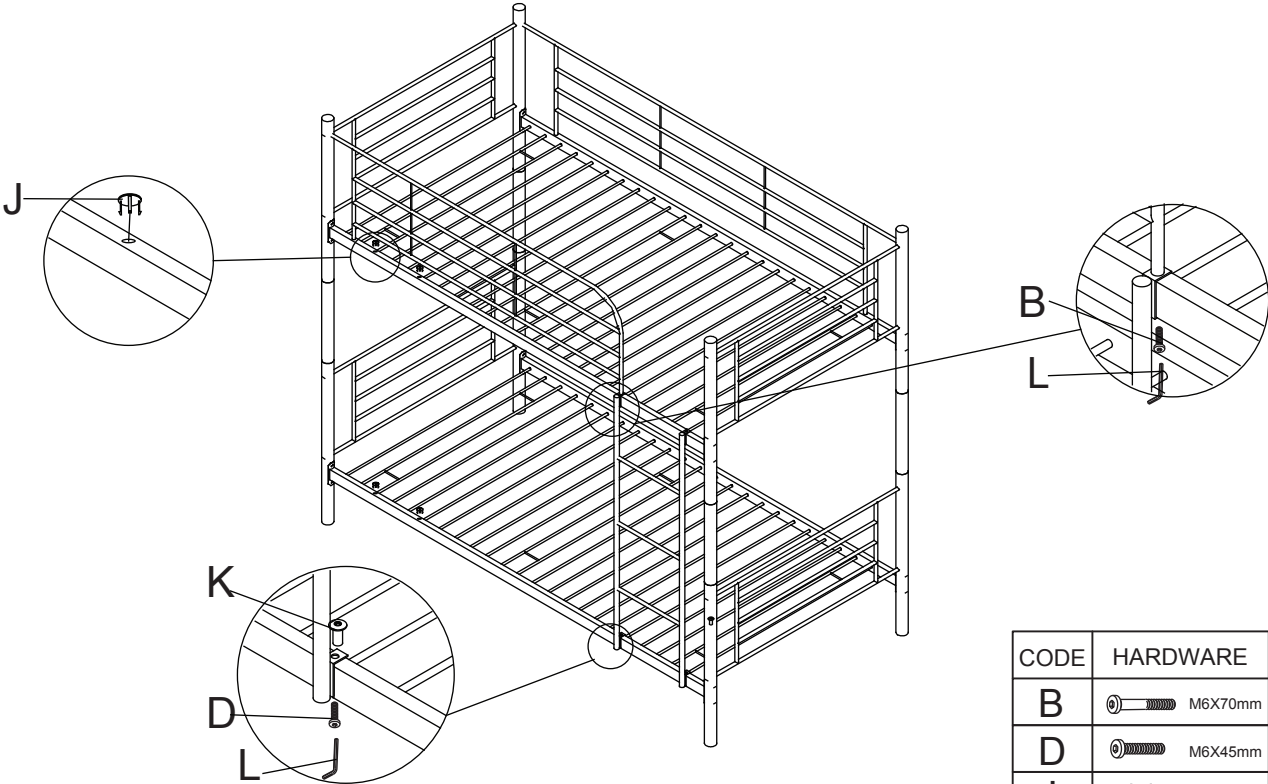


STEP 6



CODE	HARDWARE	QTY
B	 M6X70mm	x6

STEP 7



CODE	HARDWARE	QTY
B	 M6X70mm	x1
D	 M6X45mm	x3
J		x12
K	 M6	x3