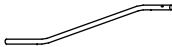
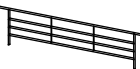
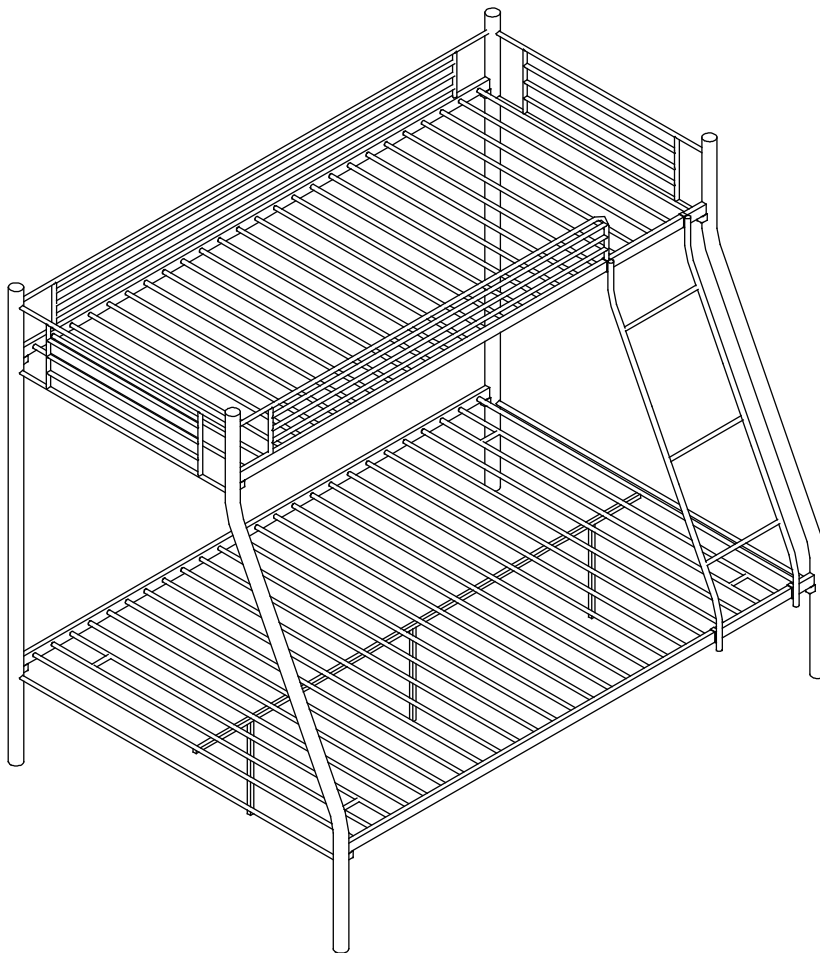
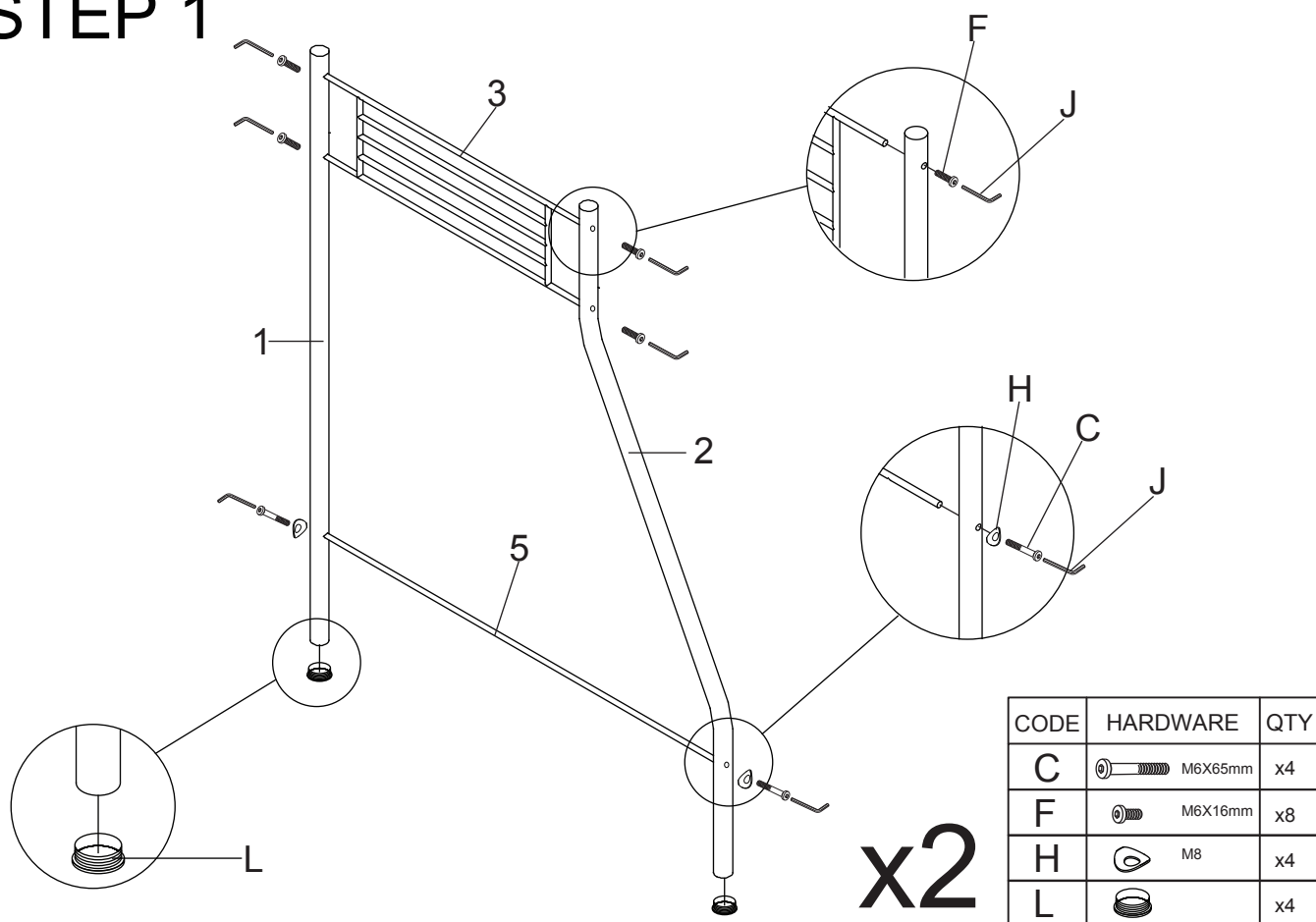


1		2	10	 Long	1
2		2	11	 Long	2
3		2	12		1
4		4	13		3
5		2	14		1
6	 Short	20	15		1
7	 Short	1	16		2
8	 Short	2	17		3
9	 Long	20			

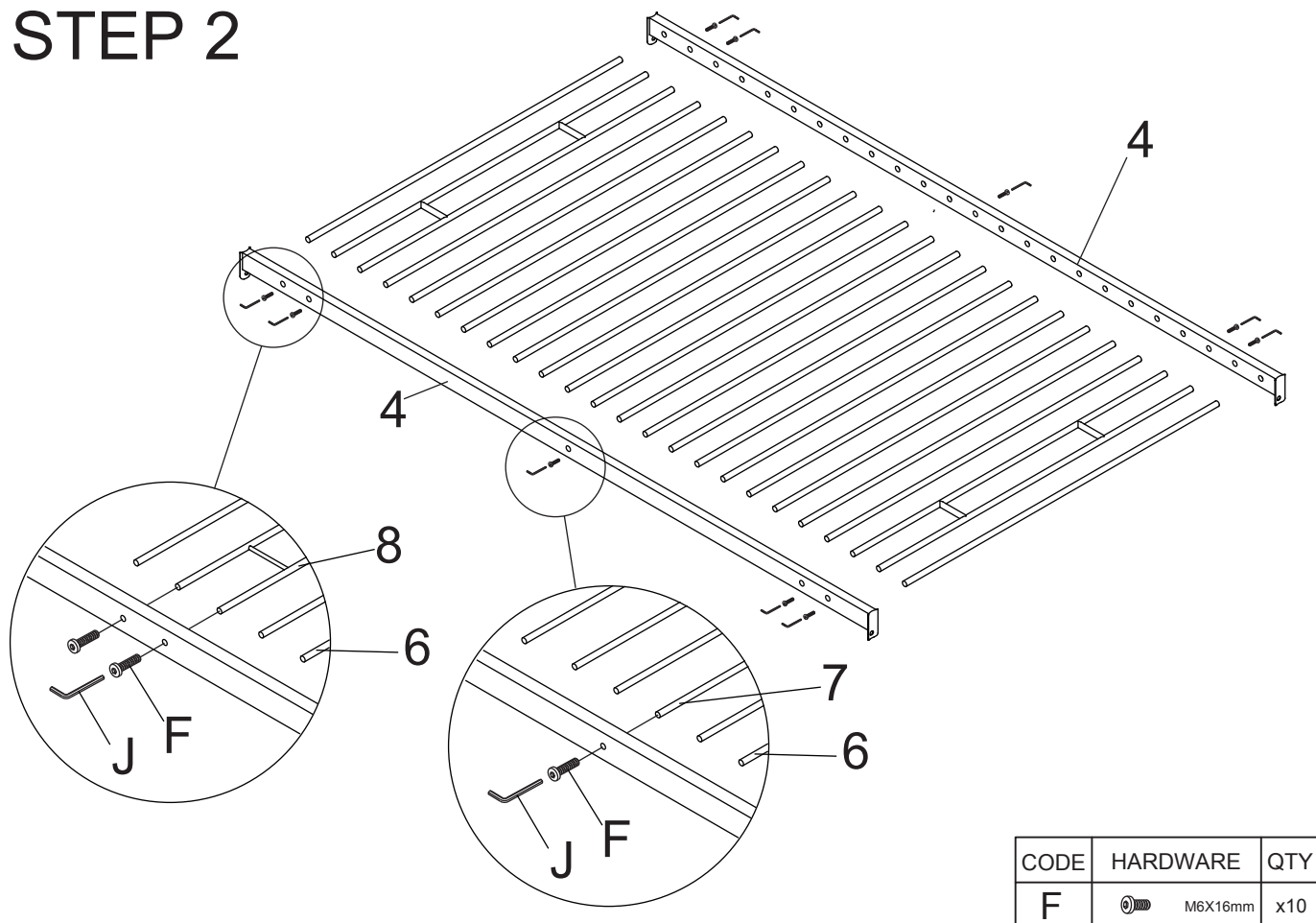
A		M8X65mm	x8	J		5#	x2
B		M8X45mm	x11	K		4#	x1
C		M6X65mm	x11	L			x4
D		M6X45mm	x3	M			x4
E		M6X35mm	x6	N			x2
F		M6X16mm	x28	O			x11
G		M6	x3	P			x3
H		M8	x20				
I		M8	x8				



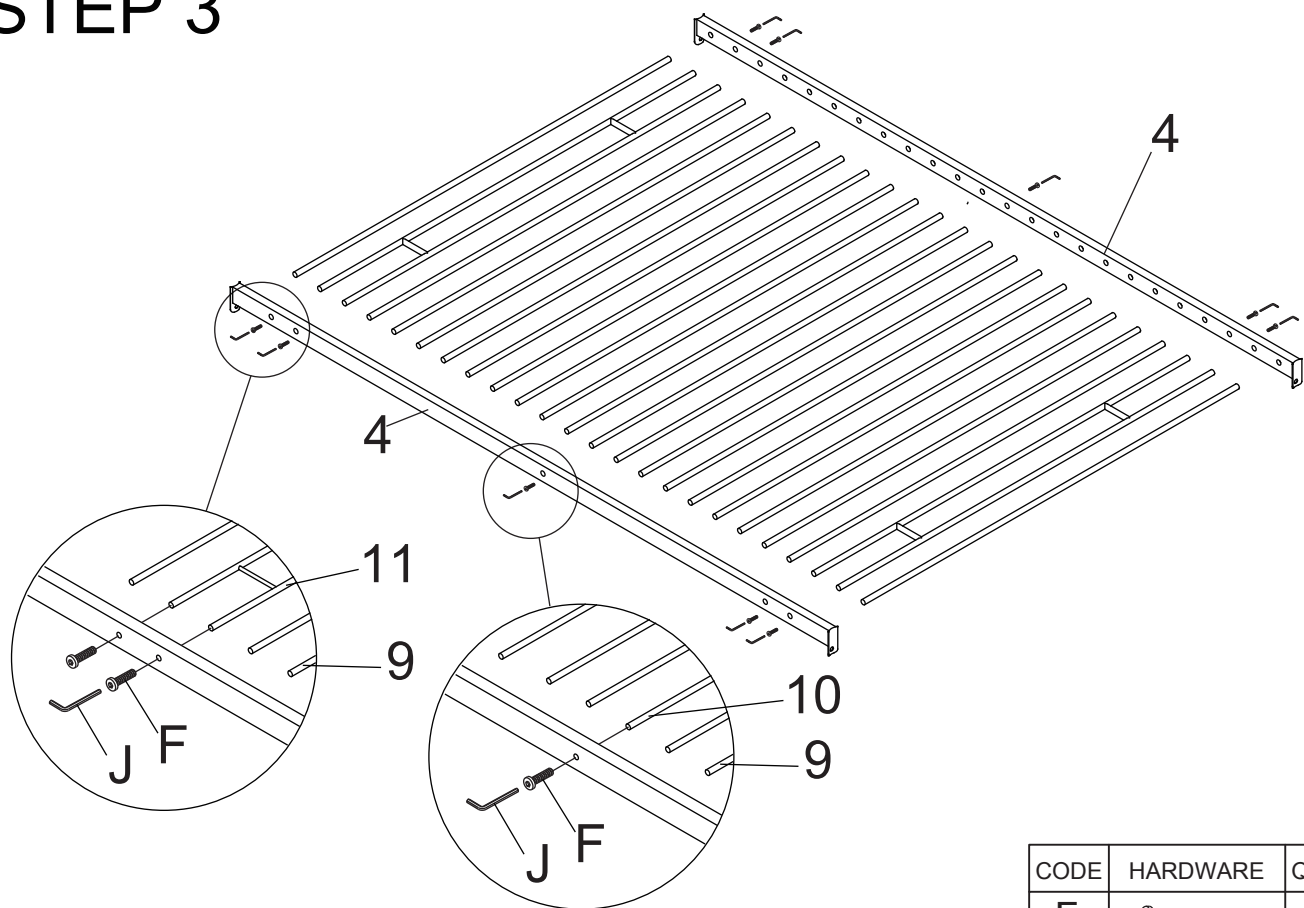
STEP 1



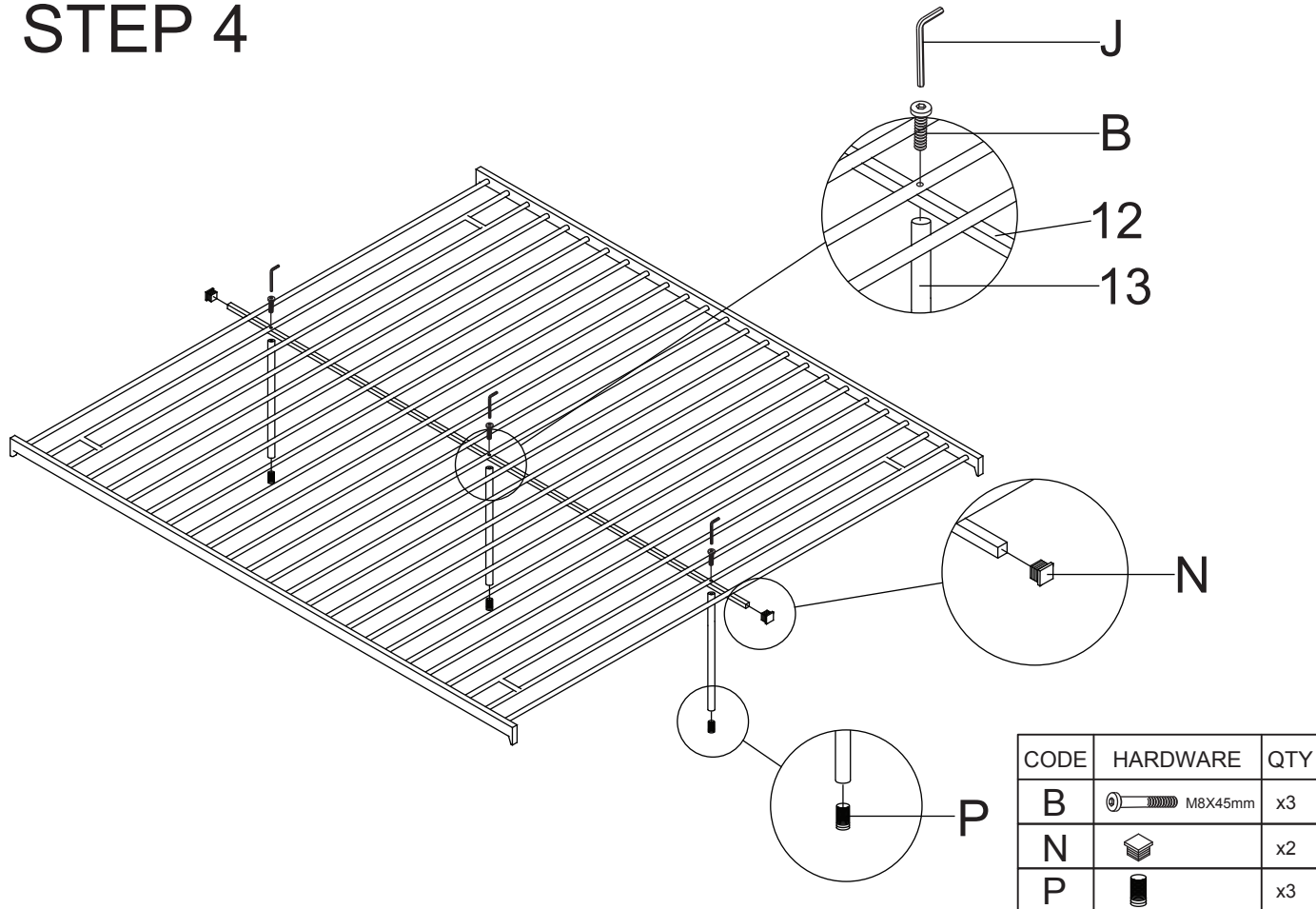
STEP 2



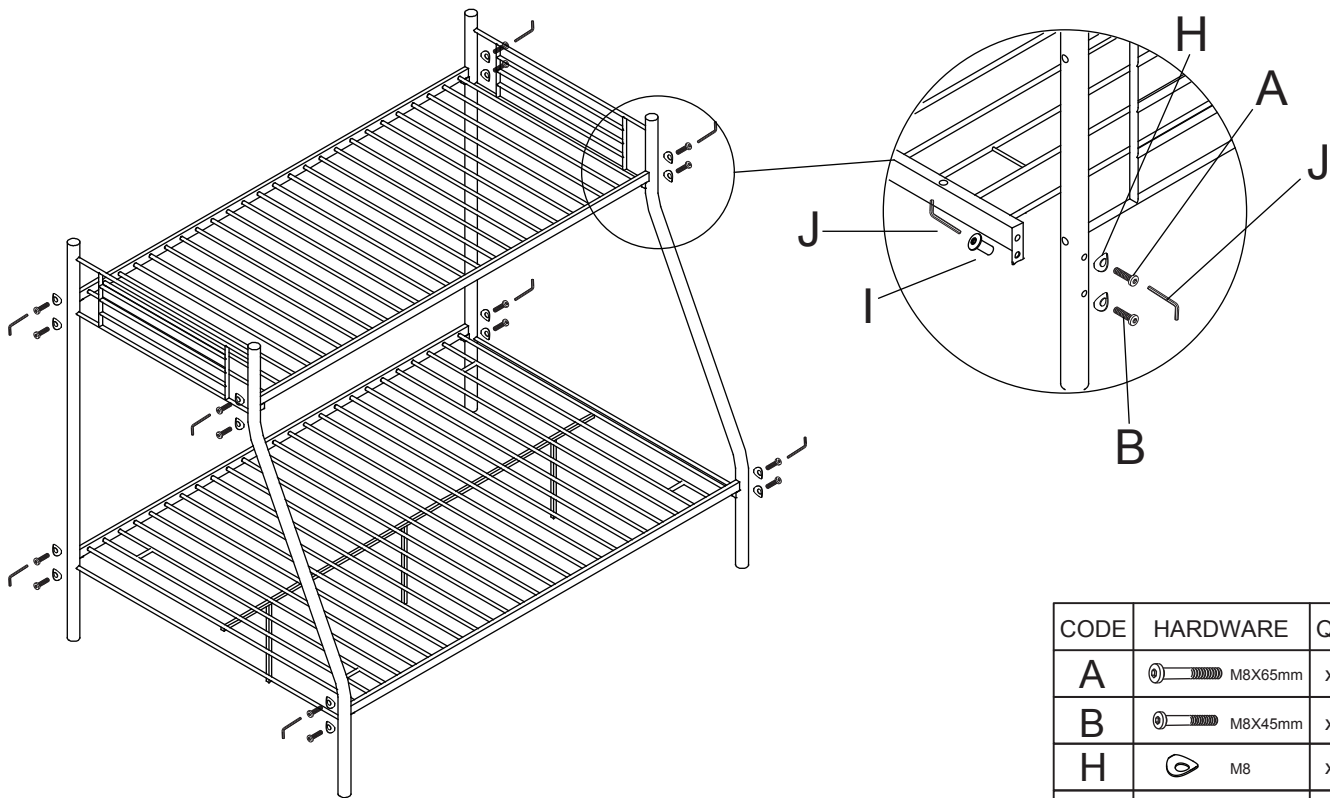
STEP 3



STEP 4

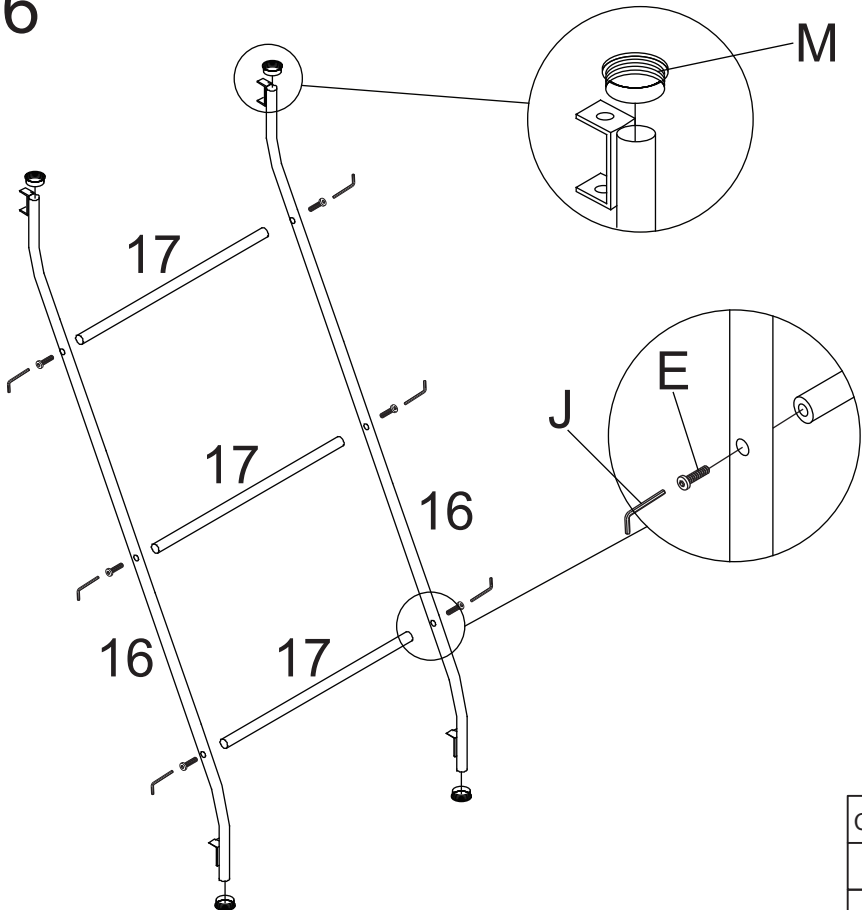


STEP 5



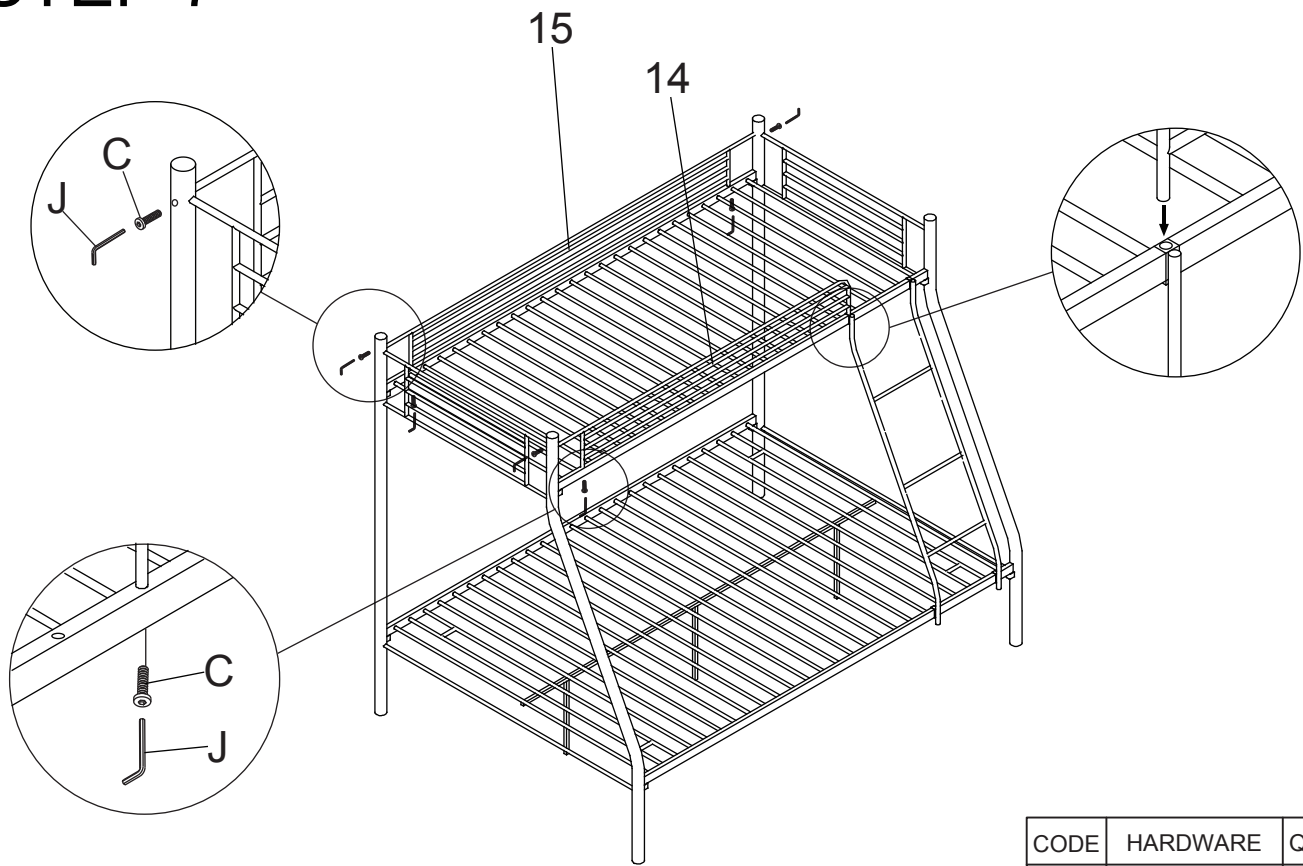
CODE	HARDWARE	QTY
A	 M8X65mm	x8
B	 M8X45mm	x8
H	 M8	x16
I	 M8	x8

STEP 6



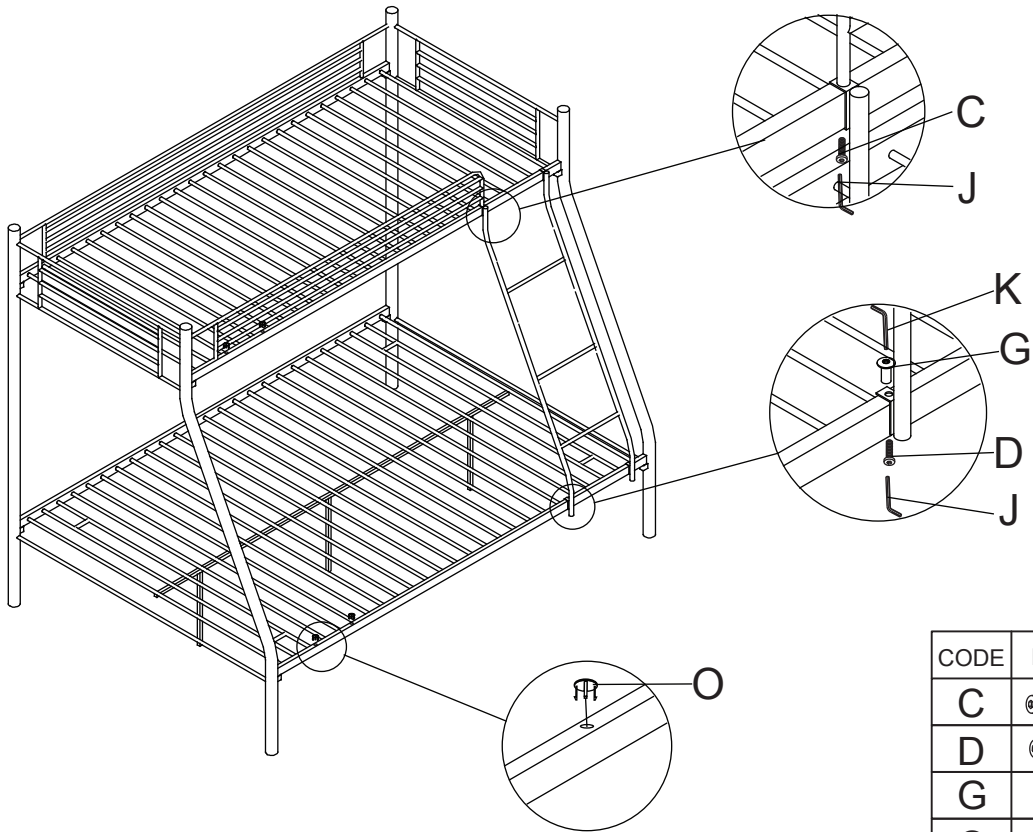
CODE	HARDWARE	QTY
E	 M6X35mm	x6
M		x4

STEP 7



CODE	HARDWARE	QTY
C	 M6X65mm	x6

STEP 8



CODE	HARDWARE	QTY
C	 M6X65mm	x1
D	 M6X45mm	x3
G	 M6	x3
O		x11