

ASSEMBLING INSTRUCTIONS

1980

CAUTION :

THIS ITEM IS MADE OF LAMINATED PARTICLE BOARD AND MEDIUM DENSITY FIBRE BOARD TO BE ASSEMBLED ON A DRY, SOFT, SMOOTH AND CLEAN SURFACE . DO NOT USE DETERGENT OR CHEMICAL. AVOID DAMP AND SUNLIGHT.

STEP 1	CHECK YOUR HARDWARE	6450A-1
	HOUSING D: 15/12.5MM	6 PCS
	HOUSING D: 12/9.5MM	5 PCS
	EURO BOLT	11 PCS
	SCREW #9 X 1 1/2"	26 PCS
	WOOD DOWEL M8 X 25	30 PCS
	WOOD DOWEL M6 X 25	1 PC
	SCREW CAP	13 PCS
	HINGES	6 SETS
	METAL RUNNER	1 SET
	SCREW M4 X 12	12 PCS
	SCREW M3.5 X 14	25 PCS
	HANDLE	3 PCS
	PAN HEAD SCREW #6 X 22	6 PCS
	LEG STUD	8 PCS
	SCREW M3 X 20	8 PCS
	CORNER BLOCK	8 PCS
	WEBBING	1 PC

TOOLS REQUIRED	
	SCREW DRIVER
	HAMMER

STEP 2

WOOD DOWEL M8 X 25
WOOD DOWEL M6 X 25

STEP 3

EURO BOLT

STEP 4

SCREW M3.5 X 14
HINGES
HANDLE
PAN HEAD SCREW #6 X 22

STEP 5

SCREW M4 X 12
METAL RUNNER

STEP 6

HOUSING D: 12/9.5MM
DETAIL A
TURN TO LOCK

STEP 7

SCREW #9 X 1 1/2"

STEP 8

PAN HEAD SCREW #6 X 22
HANDLE
DETAIL A

STEP 9

SCREW M4 X 12
METAL RUNNER
DETAIL A

STEP 10

SCREW #9 X 1 1/2"

STEP 11

SCREW #9 X 1 1/2"

STEP 12

SCREW #9 X 1 1/2"

STEP 13

SCREW #9 X 1 1/2"

STEP 14

SCREW #9 X 1 1/2"

STEP 15

SCREW #9 X 1 1/2"

STEP 16

LEG STUD

STEP 17

HOUSING D: 15/12.5MM
TURN TO LOCK

STEP 18

CORNER BLOCK
SCREW M3 X 20
DETAIL A

STEP 19

Hinges Adjustment Facilities
A. Lateral adjustment by the slacking screw adjusting
B. Vertical adjustment via slot in the mounting screw
C. Front-to-Back adjustment by the hinges arm mounting screw

STEP 20

SCREW M3.5 X 14
DETAIL A

STEP 21

SCREW CAP
WEBBING
DETAIL A

Move furniture to its final position then connect to wall. Seek advice from qualified trades person on how to attach this to your specific wall.